

Do not apply excessive force such as tension, compression or torsion to the amplifier unit with the fiber unit fixed to the amplifier unit. Please be aware of the polarity of the power supply to aviode miswiring

The product is ready to operate 250 ms after the power supply is turned ON

It may take time until the received light intensity become stable immediately after the power on. If the unit receives excessive sensor light, the mutual interference prevention function may not work

properly, resulting in malfunction of the unit. In such case, increase the threshold Do not use the unit when EEPROM (non-volatile memory) exceeds its writing life (100,000 times). When you perform setting change, threshold change, tuning, zero reset and so on, the setting

information is written Use End Plates (PFP-M: separately sold) at the both ends of the grouped Amplifier Units to prevent them from separating due to vibration or other cause. • Do not use alcohole, thinner, benzine, acetone, and lamp oli for cleaning.

Please dispose the product with 🕱 on the case in accordance with relevant regulations (laws and regulations) — The mutual interference prevention function does not work when in combination with series other

The Communication Unit E3X-DRT21-S, E3X-CRT, E3X-ECT and E3NW cannot be connected.

This product is not equipped with the Auto Power Control (APC) function.

When being installed with amplifier tightly, connecting up to 16 wire-saving connector is allowed. The following notice applies only to products that carry the CE mark.

NOTICE : In a residential environment, this product may cause radio interfernce, in which case the user may be required to take adequate measures.

Checking the Package Content

Amplifier Unit: 1
 Instruction Sheet. Compliance sheet



1-2 Input / Output Circuit Diagram



1-3 Mounting the Amplifier Unit

Mounting on DIN Track

- 1. Let the hook on the Amplifier Unit's Fiber Unit
- connection side catch the track. 2. Push the unit until the hook clicks into place
- DIN track (PFP-DN) is sold separately.
- If there is vibration or when connecting Please use an end plate (PFP-M)

Removing from DIN Track

Push the unit in the direction 1.
 Lift the unit in the direction of arrow 2 while performing step 1

1-4 Mounting Fiber Unit

Use Fiber Cutter

- Insert a Fiber Unit (which can be freely cut) into a fiber cutter hole as necessary.
 (Do not use a hole which has been used once.)
- 2. Press down the blade at a single stroke to cut the Fiber Unit

• Mount Fiber Unit

- 3. Insert the Fiber Unit in the fiber unit hole until the Fiber Unit stops at the bottom
- Fiber Unit. (Lock)
- (E39-F9) is required. (The attachment is included

In the case of a coaxial reflective Fiber Unit, insert the single-core Fiber Unit O with a white line into the upper hole (Emitter side) and the multi-core Fiber Unit (B) into the lower hole (Receiver side)

1-5 Ratings and Specifications

Model	E3X-ZV11	E3X-ZV41	E3X-ZV6/ZV6M	E3X-ZV8/ZV8M
Control Output	1 output (NPN)	1 output (PNP)	1 output (NPN)	1 output (PNP)
Connection Method	Pre-wired Type Wire-saving connector *1			
Light Source (Wavelength)	Red 4-element LED (625 nm)			
Power Supply Voltage	12 to 24 VDC ±10%, ripple (p-p) 10% max.			
Power Consumption	Normal mode: 720 mW max. (Power supply voltage 24 V: Current consumption			
	30 mA max. / Power supply voltage 12 V: Current consumption 60 mA max.)			
	Eco function ON: 530 mW max. (Power supply voltage 24 V: Current consumption			
	22 mA max. / Power supply voltage 12 V: Current consumption 44 mA max.)			
Control Output	Load power supply voltage: 26.4 VDC, open collector output type			
	(NPN or PNP output differs depending on the type.)			
	Load current: 100 mA max.			
	(Residual voltage: Load current less than 10 mA: 1 V max., load current 10 to 100 mA: 2 V max.			
	Off-state current: 0.1 mA max.			
Protection Circuit	Power supply reverse polarity protection, output short-circuit protection and			
	output reverse polarity protection			
Response Time (Operation / Recovery)	Super High-speed Mode (SHS): 50 µs			
	High-speed Mode (HS): 250 µs *2			
	Standard Mode (STND): 1 ms *3			
	Giga Power Mode (GIGA): 16 ms			
Mutual Interference Prevention Function	Emission cycle setting switching type (up to 4 units)			
Ambient Illumination	Illumination intensity Incandescent lamp: 20,000 lx max. / Sunlight: 30,000 lx max.			
Ambient Temperature	Operating: -25°C to 55°C			
Range	Storage: -30°C to 70°C (with no icing or condensation)			
Ambient Humidity Range	Operating and storage: 35 to 85% (with no icing or condensation)			
Vibration Resistance	10 to 55 Hz with a 1.5 mm double amplitude for 2 hrs each in X, Y and Z directions			
Shock Resistance	500 m/s ² , for 3 times each in X, Y and Z directions			
Weight (Packed State / Sensor)	Approx. 95g/Approx.65g Approx. 45g/Approx.20g			
Materials	Case and cover: Po	lycarbonate (PC), Ca	able: PVC	
 One of the E3X-CN11 (b 2. Mutual interference previous In the Unit Number Priori 3. Mutual interference previous 	ention function in the ity Mode: 4 units: 700	Response Time Prio	rity Mode: 2 units: 35	0 μ́s; 3 units: 400 μs

2 Basic Settings

2-1 Names of Each Part

[Output Indicator: Orange] [Smart Tuning Indicator: Green] Indicates the status of control output. Lit up after normal completion of Smart Tuning. When ON: Lit up / When OFF: Put out Put out when the detection function is changed or a tuning error occurs. Threshold Level Incident Light Level (Green) (Red) O D (+) (-) 0_0 0_0 0_0 Digital display part [+/-] button [MODE] button [Tuning] button

2-2 Basic Settings

Selection of Light ON (L-ON) or Dark ON (D-ON).

Output switching



2. Press the 🔁 🖻 button to select the following item.



3. Press the 🔲 button for 3 seconds or longer to return to the Detection Mode.

Adjustment of Threshold Level

Minute Adjustment of Threshold Level

Set the threshold level in the Detection Mode.

Press the 🔁 🖻 button to adjust the threshold level.

Hold the key for high-speed level adjustment.

The threshold level becomes higher The threshold level becomes lower 1234 5000 (†) Threshold Level Incident Light Level (Green)

2-3 Initialization

Initializing Settings

Setting Reset

Initialize all settings to the factory-set defaults.

- 1. Hold the 🔲 button for 3 seconds or longer to enter the SET Mode.
- 2. Press the 🔲 button twice.
- **YES** Initialization selected 3. Press the 🔁 🖻 button once.
- 4. Press the 🔲 button once.

D*U* Initialization completed

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- Settings can also be initialized by pressing the MODE button for 7 seconds or ି୍ longer in the Detection Mode.
 - Contents saved by User Save Function are not cleared by the setting initialization.

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· To mount the thin-diameter Fiber Unit, an attachmen

<u>`</u>@ with the applicable Fiber Unit.)

. Open the cover Raise the lock lever. (Release) 4. Return the lock lever to the original position and fix the

2-4 Basic Smart Tuning Method

Adjust the received light intensity and the threshold to appropriate values through Smart Tuning.

Most Basic Setting Method

• 2-point Tuning

1. Press the O button with a workpiece in the detection area.





2. Press the O button again without a workpiece in the detection area.





Incident light level setting: The larger incident level of the Step 1 and 2 values is adjusted to the power tuning level

Threshold setting: Set to the middle between the Step 1 and 2 incident light levels

Step 1 and Step 2 can be reversed.

Making Received Light Intensity Uniform

• Power Tuning

1. Hold the 🖸 and 🗖 buttons for 1 second or longer and release the button when [PLUn] appears.





Incident light level setting: The Step 1 incident level is adjusted to the power tuning level. Threshold setting: Not changed. If the value is low, it will be set to the minimum value in which an output is turned ON / OFF correctly.

Perform the procedure with a workpiece in the area for reflective model setting. If the setting is made after position tuning, set both the through-beam model and reflective model with a workpiece

When power tuning ON / OFF setting is OFF, power tuning cannot be performed.

Setting a Threshold with Received Light Intensity Ratio

• Percentage Tuning

1. Turn ON Percentage Tuning in SET mode. (S Detailed Settings". 2. Hold the O button for 1 second or longer without a workpiece in the area.



Incident light level setting: The Step 2 incident light level is adjusted to the power tuning level.

Threshold setting: Set to [Set received light intensity x Percentage tuning level].



No Smart Tuning other than Power Tuning can be used if Percentage Tuning is set. Set the Percentage tuning level to be below 0 in the case of a through-beam type (Dark ON: D-ON), or to be above 0 in the case of a reflective type (Light ON: L-ON).

3 Convenient Setting Features

3-1 Various Smart Tuning Methods

When Received Light Intensity Decreases due to Dust or Dirt

Maximum Sensitivity Tuning

Long-press the D button for 3 seconds or longer in the presence of a workpiece in the case of through-beam type or without the presence of a workpiece in the case of reflective type, and then take your finger off the button when [*FULL*] is displayed on the green digital display part.

The green digital display changes [IP_nE] \rightarrow [FULL].

Incident light level setting: The incident level when the 🖸 button pressed is adjusted to "0". Threshold setting: The value is set to approx. 7% of the incident light level when the 🖸 button pressed. If the incident light level when the 🖸 button pressed is smaller during long distance detection, the minimum value by which an output is correctly turned ON will be set.

Making Adjustment with Passing Workpiece

Full Auto Tuning

Hold the O button without the presence of a workpiece, and pass the workpiece through while [$|P_{nL}| \rightarrow |F_{ULL}| \rightarrow |R_{ULO}|$ is displayed in green digital. (Keep holding the O button while the workpiece passes through, and hold 7 seconds or longer until [R_{ULO}] is displayed in green digital. After the workpiece passes through, release your finger from the O button.)

Incident light level setting: Adjust the max. incident light level while pressing the stuton as the power tuning level. Threshold setting: Set to the middle between max. and min. incident light levels while pressing the button.

Determine Workpiece Position

Position Tuning

1. Press the 🙆 button without a workpiece in the area.

- The green digital display changes [IPnŁ].
- 2. Place the workpiece at the desired position and hold the button for 3 seconds or longer.

The green digital display changes [2PnE] \rightarrow [PaS].

Incident light level setting: The Step 2 incident level is adjusted to half the power tuning level. Threshold setting: Set to the same value as the Step 2 incident level.

3-2 Convenient Settings

Preventing Malfunction



Zero Reset Function Enable Ш.2000 I.*5000 4000 ©*₽ ⊇{**?**) Hold both the 🔁 button and the button for 3 seconds or longer. lold both the 🔁 button and the button for 3 seconds or longer. <u>`</u>@ The zero reset function is canceled when `ଜ୍ When released, [Dr.5L oFF] is displayed. either of the DPC function / differential The threshold also changes accordingly. function / Smart Tuning is performed. When DPC (ATC) function or the The lower threshold limit is -1999.

differential output modes are performed the zero reset cannot be performed.

For Stable Detection Regardless of Received Light Intensity Changed due to Dust or Dirt



Tuning is in error or maximum sensitivity tuning is executed, the DPC function is disabled. DPC function does not work depending on the setting. When the Smart Tuning indicator is lit up and the DPC function is set to ON, the DPC function works.

If the threshold level must be changed according to the change in the received light intensity, the ATC Function (Active Threshold Control) can be used instead. (Make the ratio of the received light intensity to the threshold level constant.) The ATC function is enabled when the DPC function is set to ATC in the SET Mode and the Smart Tuning is executed in the Detection Mode. Other restrictions conform to those for the DPC function.

4 Maintenance

4-1 Troubleshooting

Troubleshooting

Problem	Cause	Remedy
Nothing is shown on the indication.	No power supplied or the cable broken	Check the wiring, connector connection, power supply voltage and power supply capacity again. *1
Nothing is shown on the digital indication.	Eco mode is ON.	Turn OFF Eco mode. *2
Sensing / Detection not possible despite the minimum threshold level		Install a Fiber Head, or check the insertion into the fiber amplifier again. Furthermore, try to set to GIGA Mode or Emission Level Adjustment Function. *2
The OUT indicator blinking	Affected by mutual interference or size or passing speed of workpiece.	When multiple Fiber Heads are installed, check the setting for mutual interference prevention. *2 Furthermore, try setting of GIGA Power Mode when the received light intensity is insufficient, or try settings such as OFF-delay Timer for prevention of output chattering. *2
Incident light level displayed in a negative value	The zero reset function is enabled.	Cancel the zero reset function. *3
Lost tracking of the settings made	_	Reset the settings. *4
The light intensity level display changes.	Affected by dust or dirt, temperature change, vibration, etc.	The receiving light intensity display is stabilized using the DPC function. *3
The Smart Tuning indicator does not light up	A tuning error has occur or a cause of the error has not been resolved. Alternatively, Power tuning ON / OFF setting is OFF.	Check the description of tuning error, take corrective action, and then perform Smart Tuning again. *5 Alternatively, reset the settings and then perform Smart Tuning again. *4
The incident light level at which the output turns ON and turns OFF is different.	To prevent output chattering, hysteresis is set automatically.	If this difference in detection is large, the margin of detection may be low. Review the installation and response time of the Fiber Head, and perform Smart Tuning again. *5

*1. Refer to "0 1-2 Input / Output Circuit Diagram" *2. Refer to "0 Detailed Settings" *3. Refer to "0 3-2 Convenient Settings" *4. Refer to "0 2-3 Initialization" *5 Refer to "0 2-4 Basic Tuning Method", "0 3-1 Various Tuning Methods"

Error Display

Error Name / Display	Cause	Remedy
Load Short Circuit Detection Error $\boxed{E-5E}$	Over current flowing to the control output.	Check wiring and connector connection again. *1
Lock ON	The key lock function enabled	Cancel the key lock function. *2
ATC Error	The incident light level has deteriorated due to dust or dirt. Or DPC/ATC does not work.	Wipe the dust off the Fiber Unit detection surface or other relevant areas and recover the original incident light level. Then, perform Smart Tuning. *3 Or check the settings again. *2
EEPROM Error E * The asterisk * represents a number.	Failed internal data read / out	Turn ON the power again. If the error is not corrected, Hold the \square button for 3 seconds or longer \rightarrow Push the \square button twice \rightarrow Push the \square button once \rightarrow Push the \square button once, and reset settings. If the error remains, the error is caused by memory failure such as rewrite count exceeded. Please replace the amplifier unit.
*1. Refer to *0 1-2 Input / Output	Circuit Diagram*, 1-5 Ratings and	button once, and reset settings. If the error remains, the error is caused by memory failure such as rewrite count

*1. Refer to "0 1-2 Input / Output Circuit Diagram", 1-5 Ratings and Specifications" *2. Refer to "3 3-2 Convenient Settin *3. Refer to "2 2-4 Basic Tuning Method, 3 3-1 Various Tuning Methods" • Tuning Error

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Error Name / Display	Cause	Remedy
Near Error	The light level difference between Points 1 and 2 is extremely small.	Change the detection function to the mode of slower response time. Narrow the distance between emitter and receiver. (Through-beam model) Move the Fiber Head closer to the sensing object. (Reflection model)
Low Error	Incident light level is too low.	
Over Error	Incident light level is too high.	Widen the distance between emitter and receiver. (Through-beam model) Move the Fiber Head away from the sensing object. (Reflection model) Use a thin-diameter Fiber.
Percentage Tuning Error	Incident light level is too high or low.	 Make the distance between emitter and receiver closer. (Through-beam model) Check the Light ON (L-ON) or Dark ON (D-ON) and the percentage tuning level of the output settings again.





Hold D button for 3 seconds or longer to enter SET mode. SET mode provides the following function settings. Contents on the leftmost side of each item (thick-frame parts) are factory defaults.

в 11. Output Mode Changing Output Mode The differential output modes 1 to 5 is turned on if the difference whe compared with the received light intensity before the response time ollt Std+ @0 exceeds the threshold level. The differential output modes can be set by setting the detection function to HS. Also set DPC (ATC) function setting to OFF. out di F 1- out di F2- out di F3- out di F4- out di F5 Ð Differential output mode 4 Differential or Response time: 250 µs Response time: 500 µs Response time: 1 ms Response time: 10 ms Response time: 100 ms 12. Emission Level Adjustment Function Increasing / decreasing emission power The emission level can be increased / decreased withe () with the emission level () the red dgital display shows the incident light level.)
 Ion Level Agustment Function
 Intractability / velucesing relation points

 Image: Intervention of the digital display shows the indent light level.)
 the digital display shows the indent light level.)
 the digital display shows the indent light level.)

 mission Level
 The emission level is updated when Smart Tuning is executed.
 The emission level a distant function.

 However, since the light revelving sensitivity cannot be changed, the results of Smart Tuning cannot be repending on your environment, it may not work properly when the emission level is set low.
 The emission level alone can be set by long-pressing both the 🖪 button and the 🧕 for 3 seconds or longer in the Detection Mode. ٥ 13. Digital Display Changing Digital Display in RUN Mode for Specific Purpose (Display Example) d, 5P **5Ed**+ (a) 2000 ISOP / Receiving (a)To see the reserve of (b)To set the threshold with (c)To see the intuitive Threshold (c) 120% 100% 80% the light intensity level a microscopic object or and easy to follow for the threshold fast-moving object display for the threshold (e) To know the setting state of the mutual interference prevention function Ð When 11.Output Mode is Differential output modes, (a), (b), (c) and (d) cannot be used. 14. Inverted Display Mounting Amplifier in Inverted Direction The display reverses. oFF - OD rtu Threshold and light intensity are displayed on green digital and red digital respectively. LENIOU Reverse 15. Eco Function Saving Power Consumption The indicators (green digital and red digital) turn OFF. They turn ON for approx. 10 seconds and then turn OFF Eco function ELo on by button operation. D Eco function O 16. User Save / Reset Functions Saving / Reading Settings All the settings including Smart Tuning results are saved with the user save function Contents saved by the user save function are not cleared by the setting initialization nol USEr SAUE USEr rSE User Save (Saving of settings) SRUE ٥Ľ r SE ٥Ľ À

Suitability for Use

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E3X-ZV Series