IO-Link makes communication down to the sensor level visible
Digitalize manufacturing sites to realize Onsite IoT

The manufacturing industry is under pressure to meet the demands of flexible production and advanced manufacturing. Manufacturers are now approaching future manufacturing innovation by easily and reliably collecting a wide range of data from the production floor and leveraging digital technologies, such as ICT and analysis technology. ‘Onsite IoT’ uses production floor data to help minimize machine downtime and backtracking and increase machine operation stability and productivity. Offering a wide variety of components including sensors and controllers and further expanding the IoT product lineup to collect onsite data, OMRON can totally help you bring IoT innovation to your manufacturing sites.

Visualization of production floor
Accurately know status using data

Predictive monitoring
Monitor machine abnormalities using data

Digitalization of manufacturing sites

Predictive maintenance
Detect signs using data for proactive actions

Manufacturing traceability
Accumulate processing and inspection data for item-level data management

Quality improvement
Eliminate defects using data

Onsite IoT brings innovation to manufacturing
Real-time onsite data collection, analysis, and utilization

The controller collects data from the manufacturing site (e.g., status monitoring data, production data, and inspection data) in real time while controlling devices. Collected data is accumulated, analyzed, and utilized for various applications such as predictive monitoring of machines, manufacturing traceability, predictive maintenance, and quality improvement.
Digitalize your machine with IO-Link
Replace I/O units with IO-Link masters and install IO-Link sensors and actuators to introduce IO-Link into your production system. In order to bring IoT to a factory, data is collected from various components installed on the production floor via standard networks including IO-Link.

Easy way to adopt IoT at manufacturing sites
Use IO-Link at area level to manage data for important processes.

You can prioritize areas to digitalize
You can prioritize areas to digitalize:

- **Database**
- **Application**
- **Controller**
- **Devices**
  - **IO-Link master**
  - **IO-Link sensor**

**Manufacturing site**

- **Data analysis**
  - **Data accumulation**
- **Data utilization**
  - **Data collection**
- **Data communication**

**Enterprise**

- **ERP**
- **MES**

**Factory**

- **Manufacturing site**

**Communication protocols**:

- **EtherCAT**
- **EtherNet/IP**
- **IO-Link**
OMRON makes it easy to introduce IO-Link components

OMRON’s wide range of IoT products, from sensors to controllers, allows flexible system configuration and easy IoT system design, commissioning, and maintenance. As a PLC manufacturer, OMRON also offers various IO-Link masters and components with useful features, facilitating introduction of an IO-Link system.

Flexible system configuration

You can connect IO-Link sensors and actuators in many different ways to suit your application. The IO-Link master can also be connected to standard sensors. This means you can use IO-Link sensors in your existing system.
Speed up design, commissioning, and maintenance

The intuitive operation simplifies configuration and programming, and the configuration software (integrated development environment Sysmac Studio) provides many useful functions. This reduces setup and commissioning time of IO-Link systems.

Reduce configuration time with automatic parameter setting and automatic device variable generation

Just select and place a device on the Sysmac Studio to automatically set all parameters at once and automatically generate device variables on the I/O map. It is possible to reduce configuration time by 90% and minimize configuration mistakes.

Minimize commissioning and replacement time

Setting all devices from the controller significantly reduces setup time.
IO-Link: a communication technology reaching the sensors level

IO-Link, specified as international standard IEC 61131-9, is an open information technology (interface technology) between the sensor or actuator and the I/O terminal. It collects information from the sensor or actuator, which allows you to accurately monitor the status of the manufacturing site. IO-Link enables communication within the whole system and reduces time required for commissioning and maintenance.

An open international standard

As of November 2019, over 260 companies, including major sensor manufacturers, have joined the IO-Link Consortium. A system can be built with devices from OMRON and other vendors. For the latest information, visit https://io-link.com/en/

Third party compatibility

All IO-Link sensors have an IODD (Input Output Data Description) file that lists the component type and what parameters need to be set. IODD files are a global standard, so IO-Link components can be used interchangeably with any IO-Link manufacturer.

Information beyond ON and OFF

IO-Link sends and receives not only ON/OFF signals, but also sensor information. Three baud rates (COM1: 4.8 kbps, COM2: 38.4 kbps, COM3: 230.4 kbps) are possible in IO-Link specifications. OMRON’s IO-Link components are compatible with COM2 and COM3, and are capable of high speed communications.

Status monitoring and batch setting

The IO-Link master has multiple ports, and an IO-Link sensor is connected to each port. Unlike a fieldbus network, communication is point-to-point.
Simple wiring with standard cables and connectors

No special communication cables are needed. The same pin is used for both standard input/output and IO-Link communication. Standardized M5, M8, and M12 connectors are used.

Standard 3-wire unshielded cable and connector

IO-Link works with a conventional 3-wire unshielded cable - no dedicated communication cable is required. IO-Link has both an IO-Link Mode which communicates digitally and Standard I/O (SIO) Mode which uses conventional contact input/output.

Mix of IO-Link and standard sensors

You can have standard and IO-Link sensors and actuators on the same IO-Link master.

Add IO-Link to existing system

You can add IO-Link sensors to existing trouble spots where additional data or troubleshooting is required.
Maximize machine uptime by minimizing Availability Loss and Quality Loss

Goals for manufacturers

- Shorten downtime
- Reduce setup and commissioning time
- Improve efficiency of equipment commissioning and changeover
- Reduce frequency of sudden errors
- Reduce rework of defective products
- Consistently improve accuracy

Quality Loss

- Consistent product
- Accuracy improvement

Availability Loss

- Breakdowns: Predictive monitoring, Quick recovery
- Setup/adjustments: Design time reduction, Commissioning time reduction, Maintenance time reduction

* Based on OMRON’s analysis results.
OMRON’s IO-Link Predicts, Improves, and Simplifies to address manufacturing issues

Predict

Condition monitoring and fault detection avoid breakdowns
Condition monitoring of machines reduces unplanned machine stops. Real-time data collection from sensors helps minimize downtime.

Improve

Improved accuracy reduces Quality Loss
Signs of failure can be identified, preventing defective products from being produced. High-accuracy control further increases production quality.

Simplify

Simple operation speeds up setup
OMRON’s IO-Link system including IO-Link masters, sensors, and software facilitates design and commissioning, which helps accelerate improvement across the manufacturing site.
Applications for various steps

Smart production lines using IO-Link improve all steps, from design and commissioning through to operation and maintenance, increasing operating efficiency and quality.

Predictive monitoring and quick recovery boost uptime

Visualization of various data improves manufacturing quality
Reduce design time

Simplify

Page 18

Reduce commissioning and maintenance time

Simplify

Page 20
Predictive monitoring and quick recovery boost uptime

Machine condition monitoring using data collected from various devices allows you to take proactive actions, reducing unplanned stops. When an error is detected, detailed information is provided promptly. This helps minimize downtime.

**Problem**
The location of the target object changes over time due to deterioration of the mechanism, resulting in sudden stops.

**Problem**
Dirt on the sensing surface blocks sensor beam, resulting in sudden stops.

**Problem**
When the machine stops, it is difficult to identify the cause.
Provides early warning if the target distance is changing, preventing a problem from occurring
Solve a problem before the machine stops.

Constantly monitoring the position of the target object and reporting excessive remoteness or proximity are useful for predictive maintenance.

Provides early warning if the light intensity drops, preventing false detection
Solve a problem before the machine stops.

Light intensity drop due to dirt accumulated on the light curtain is reported. You can do predictive maintenance by taking action before false detection occurs.

Reports fault location and condition, minimizing downtime
Quickly restore the machine even if it stops.

When a fault occurs, IO-Link allows you to see which sensor faulted and the possible cause of the error. With this information, you can determine the required action and quickly bring the equipment back online.
Visualization of various data improves manufacturing quality

A variety of quality-related data can be visualized. Signs of failure can be identified to take proactive action before failure affects quality, reducing Quality Loss.

**Problem**

The flow rate of cooling water is monitored, but water temperature change is not observed. This results in inconsistent quality.

**Problem**

When oil temperature rises, viscosity also rises and hydraulic pressure drops. This reduces pressing quality.
Monitors multiple sets of process data to ensure strength of parts

Increase accuracy by monitoring multiple sets of data.

Simultaneously monitoring the flow rate and temperature of cooling water enables cooling to be maintained and controlled. This ensures a consistent finish and raises the standard of parts strength.

Monitors multiple sets of process data to allow adjustment of processing conditions before a defect occurs

Maintain quality by monitoring multiple sets of data.

Simultaneously monitoring the pressure and temperature of oil enables pressing conditions to be maintained and controlled. This ensures a consistent finish and raises the standard of pressing quality.
Reduce design time

Save setup time through intuitive operation without reading manuals and through automatic generation of variables.

Problem
Engineers have to make many settings while reading manuals.

Problem
Manual entry of device variables is required for each sensor.

Problem
IO-Link has to be configured manually after wiring.
Just drag and drop devices to configure all necessary devices at once*1
Set parameters with simple operation.

You can configure all devices to use just by dragging and dropping them. This prevents human errors.

Automatically updates I/O allocation of host communication according to data length (EtherCAT)

Use required data easily*1
Configure IO-Link devices without time-consuming programming.

Device variables (variable names) are automatically generated on the I/O map according to process data. You can easily use necessary data on the program.

Easily reuse settings by copying and pasting
Make configuration simple and fast.

IO-Link device information can be copied and pasted from a configuration that has already been set up, making reuse easy.

Reduce commissioning and maintenance time

Save setup time through intuitive operation without reading manuals and through automatic generation of variables.

<table>
<thead>
<tr>
<th>From</th>
<th>Wiring</th>
<th>Setup</th>
<th>I/O check</th>
<th>Replacing/rewiring</th>
</tr>
</thead>
<tbody>
<tr>
<td>To</td>
<td>Wiring</td>
<td>Setup</td>
<td>I/O check</td>
<td>Replacing/rewiring</td>
</tr>
</tbody>
</table>

Reduced time and effort

**Problem**

During commissioning or changeover, operators have to perform I/O check for each of the thousands of sensors installed on the line.

**Problem**

After commissioning, it takes time to identify installation mistakes.

**Problem**

System improvement and change require time and effort and can cause mistakes, leading to lower operating efficiency.
Detect installation mistakes before commissioning
Reduce time required for checking.

By checking the sensor identification (manufacturer, sensor type, model) on the HMI before commissioning, you can easily detect mistakes such as misconnected or unconnected sensors and installation errors, and can take action immediately. This enables fast commissioning.

Light curtain, photoelectric sensor, proximity sensor, flow sensor

Download all at once from IO-Link device configuration tool
Significantly reduce configuration time.

All settings can be downloaded from the host, reducing setup time and inconsistent settings.

Upload wired device information
Reduce setup time by easily checking the status of installed sensors.

You can set IO-Link device information that can be easily obtained from the physical system configuration. Maintenance is possible even if connected sensor information is unknown.

Patented
Masters and sensors to match your application

OMRON offers two different types of connection between IO-Link masters and IO-Link sensors: screwless clamping terminal blocks and M12 connectors. The IO-Link masters provide EtherCAT and EtherNet/IP connectivity. You can choose a model to suit your installation environment and system configuration.

IO-Link Masters

NX-series
IO-Link Master unit
NX-ILM400
4 IO-Link ports
Simple wiring
Screwless clamping terminal block
► Page 39

GX-series
IO-Link Master unit
GX-ILM08C
8 IO-Link ports
IP67 protection
M12 Smartclick connector
► Page 39

NXR EtherNet/IP™
IO-Link Master Unit
NEW
NXR-ILM08C-EIT
8 IO-Link ports
IP67 protection
M12 connector
► Page 38

IO-Link Sensors

Safety Light Curtain
/Safety Multi-Light Beam
F3SG-SR/PG
Easy to monitor and ready for IoT
► Page 36

IoT Flow Sensor
E8FC-25
Simultaneous measurement of Flow Rate + Temperature
► Page 24

IoT Pressure Sensor
E8PC
Simultaneous measurement of Pressure + Temperature
► Page 24

Distance-settable Photoelectric Sensor
NEW
E3AS
E3AS Series changes the “way of using” reflective photoelectric sensors
► Page 25
**IO-Link I/O Hub**

NXR IO-Link I/O Hub
- NXR□□D166C-IL2
- 8 I/O connectors
- IP67 protection
- M12 connector

► Page 38

**Photoelectric Sensor**
- E3Z-[□-IL□]

► Page 26

**Color Mark Detection**
- E3S-[□-DC□]

► Page 27

**Full metal body Proximity Sensor**
- E2EW

► Page 34

**Proximity Sensor**
- E2E/E2EQ NEXT

► Page 28

Stable detection in lines containing both aluminum and iron enables easier and standardized designs previously not possible.
Overview of IO-Link Compliant Devices

IO-Link Sensors

**IoT Flow Sensor**

**E8FC**

Detect Signs of Abnormalities in Cooling Water by Simultaneous Measurement of “Flow Rate + Temperature”

- Multi-sensing of “Flow rate + temperature” for preventing a sudden stops or manufacturing defects.
- Various lineup of replacement adapters to enable easy replacement of your current pressure gauges and flow meters.
- Analog current output function in addition to the IO-Link communications function that can perform self-diagnosis of abnormalities in the sensor itself.

<table>
<thead>
<tr>
<th>Applicable fluid *¹</th>
<th>Rated flow rate range (Pipe diameter)</th>
<th>Connection method</th>
<th>IO-Link baud rate</th>
<th>Model</th>
</tr>
</thead>
<tbody>
<tr>
<td>Liquid</td>
<td>0.6 to 14 l/min (10A) 1 to 30 l/min (15A) 1.5 to 60 l/min (20A) 2 to 100 l/min (25A)</td>
<td>M12 Connector (4-pin)</td>
<td>COM2 (38.4kbps) COM3 (230.4kbps)</td>
<td>E8FC-25</td>
</tr>
</tbody>
</table>

*¹. The applicable fluid is a liquid that does not erode the wetted part materials (for example, water or a fluid whose conductivity is equivalent to that of water).

For details, refer to E8FC/E8PC Series Catalog (No. E472).

**IoT Pressure Sensor**

**E8PC**

Detect Signs of Abnormalities in Cooling Water and Hydraulic Oil by Simultaneous Measurement of “Pressure + Temperature”

- Multi-sensing of "Pressure + temperature" for preventing a sudden stops or manufacturing defects.
- Various lineup of replacement adapters to enable easy replacement of your current pressure gauges and flow meters.
- Analog current output function in addition to the IO-Link communications function that can perform self-diagnosis of abnormalities in the sensor itself.

<table>
<thead>
<tr>
<th>Applicable fluid **²</th>
<th>Rated pressure range</th>
<th>Connection method</th>
<th>IO-Link baud rate</th>
<th>Model</th>
</tr>
</thead>
<tbody>
<tr>
<td>Liquid and gas</td>
<td>-0.1 to 1 MPa</td>
<td>M12 Connector (4-pin)</td>
<td>COM2 (38.4kbps) COM3 (230.4kbps)</td>
<td>E8PC-010(E)</td>
</tr>
<tr>
<td>Liquid</td>
<td>0 to 10 MPa</td>
<td></td>
<td></td>
<td>E8PC-100(E)</td>
</tr>
<tr>
<td></td>
<td>0 to 40 MPa</td>
<td></td>
<td></td>
<td>E8PC-400(E)</td>
</tr>
</tbody>
</table>

*². The applicable fluid is a liquid that do not erode the liquid contact part materials (such as water, glycol solution, and oil).

For details, refer to E8FC/E8PC Series Catalog (No. E472).
Distance-settable Photoelectric Sensors

E3AS Series

E3AS Series changes the “way of using” reflective photoelectric sensors

- Complete lineup of photoelectric sensors for various applications.
- Teaching method allows anyone to set optimal threshold values.
- Antifouling coating prevents contamination on the sensing surface.
- Ecolab certified in addition to IP67/69K/67G protection.

E3AS-HL models

Line beam type

<table>
<thead>
<tr>
<th>Connection method</th>
<th>Sensing distance (white paper)</th>
<th>IO-Link baud rate</th>
<th>Model</th>
</tr>
</thead>
<tbody>
<tr>
<td>Pre-wired (2 m/ 5 m)</td>
<td>35 mm 500 mm</td>
<td>COM2 (38.4kbps)</td>
<td>E3AS-HL500LM□(-□)</td>
</tr>
<tr>
<td>M12 Pre-wired</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Smartclick Connector (0.3 m)</td>
<td>35 mm 150 mm</td>
<td>COM3 (230.4kbps)</td>
<td></td>
</tr>
<tr>
<td>M8 Connector (4-pin)</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Spot type

<table>
<thead>
<tr>
<th>Connection method</th>
<th>Sensing distance (white paper)</th>
<th>IO-Link baud rate</th>
<th>Model</th>
</tr>
</thead>
<tbody>
<tr>
<td>Pre-wired (2 m/ 5 m)</td>
<td>35 mm 500 mm</td>
<td>COM2 (38.4kbps)</td>
<td>E3AS-HL500M□(-□)</td>
</tr>
<tr>
<td>M12 Pre-wired</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Smartclick Connector (0.3 m)</td>
<td>35 mm 150 mm</td>
<td>COM3 (230.4kbps)</td>
<td></td>
</tr>
<tr>
<td>M8 Connector (4-pin)</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

For details, refer to E3AS Series Catalog for the automotive industry (No. E594) or E3AS Series Catalog for the food and commodity industry (No. E595).

Note: Please contact your OMRON sales representative regarding the IO-Link setup file (IODD file).
## Overview of IO-Link Compliant Devices

### IO-Link Sensors

**E3AS-L models**

<table>
<thead>
<tr>
<th>Connection method</th>
</tr>
</thead>
<tbody>
<tr>
<td>Pre-wired (2 m/ 5 m)</td>
</tr>
<tr>
<td>M12 Pre-wired</td>
</tr>
<tr>
<td>Smartclick Connector (0.3 m)</td>
</tr>
<tr>
<td>M8 Connector (4-pin)</td>
</tr>
</tbody>
</table>

- Sensing distance: 10 mm - 200 mm
- IO-Link baud rate: COM2 (38.4kbps), COM3 (230.4kbps)
- Model: E3AS-L200M

**E3AS-L models**

<table>
<thead>
<tr>
<th>Connection method</th>
</tr>
</thead>
<tbody>
<tr>
<td>Pre-wired (2 m/ 5 m)</td>
</tr>
<tr>
<td>M12 Pre-wired</td>
</tr>
<tr>
<td>Smartclick Connector (0.3 m)</td>
</tr>
<tr>
<td>M8 Connector (4-pin)</td>
</tr>
</tbody>
</table>

- Sensing distance: 10 mm - 80 mm
- IO-Link baud rate: COM2 (38.4kbps), COM3 (230.4kbps)
- Model: E3AS-L80M

**Photoelectric Sensor**

<table>
<thead>
<tr>
<th>Connection method</th>
</tr>
</thead>
<tbody>
<tr>
<td>Pre-wired (2 m/ 5 m)</td>
</tr>
<tr>
<td>M12 Pre-wired</td>
</tr>
<tr>
<td>Smartclick Connector (0.3 m)</td>
</tr>
<tr>
<td>M8 Connector (4-pin)</td>
</tr>
</tbody>
</table>

- Sensing distance: 10 mm - 200 mm
- IO-Link baud rate: COM2 (38.4kbps), COM3 (230.4kbps)
- Model: E3AS-L200M

**E3AS-F models**

**Metal case type**

<table>
<thead>
<tr>
<th>Connection method</th>
</tr>
</thead>
<tbody>
<tr>
<td>Pre-wired (2 m/ 5 m)</td>
</tr>
<tr>
<td>M12 Pre-wired</td>
</tr>
<tr>
<td>Smartclick Connector (0.3 m)</td>
</tr>
<tr>
<td>M8 Connector (4-pin)</td>
</tr>
</tbody>
</table>

- Sensing distance: 50 mm - 1,500 mm
- IO-Link baud rate: COM2 (38.4kbps), COM3 (230.4kbps)
- Model: E3AS-F1500M

**Plastic case type**

<table>
<thead>
<tr>
<th>Connection method</th>
</tr>
</thead>
<tbody>
<tr>
<td>Pre-wired (2 m/ 5 m)</td>
</tr>
<tr>
<td>M12 Pre-wired</td>
</tr>
<tr>
<td>Smartclick Connector (0.3 m)</td>
</tr>
<tr>
<td>M8 Connector (4-pin)</td>
</tr>
</tbody>
</table>

- Sensing distance: 50 mm - 1,000 mm
- IO-Link baud rate: COM2 (38.4kbps), COM3 (230.4kbps)
- Model: E3AS-F1000M

### For details, refer to E3AS Series Catalog for the automotive industry (No. E594) or E3AS Series Catalog for the food and commodity industry (No. E595).

**IO-Link Makes Sensor Level Information Visible and Solves the Three Major Issues at Manufacturing Sites!**

**Standard Photoelectric Sensor.**

- Downtime can be reduced.
  - Notifies you of faulty parts and such phenomena in the Sensor in real time.
- The frequency of sudden failure can be decreased.
  - The light incident level monitor prevents false detection before it happens.
- The efficiency of changeover can be improved.
  - The batch check for individual sensor IDs significantly decreases commissioning time.
- Three types of sensing methods and three types of connection methods are available.
Color Mark Photoelectric Sensor

**E3S-DCP21-IL**

Color Mark Detection on Any Type of Packaging.
Narrow Beam and Large Lens for Stable Detection of Workpieces Tilted at Various Angles.

- Detects subtle color differences.
  - High luminance, three-element (RGB) LED light source for greater light intensity. Highly efficient optics technology provides high power and enables stable detection even of subtle color differences.
- Handles glossy workpieces.
  - Thorough noise reduction.
  - High dynamic range covers everything from black to mirror surfaces.

<table>
<thead>
<tr>
<th>Sensing method</th>
<th>Appearance</th>
<th>Connection method</th>
<th>Sensing distance</th>
<th>IO-Link baud rate</th>
<th>Model</th>
</tr>
</thead>
<tbody>
<tr>
<td>Through-beam (Emitter + Receiver)</td>
<td></td>
<td>Pre-wired (2 m) M12 Pre-wired Smartclick Connector (0.3 m) M8 Connector (4-pin)</td>
<td></td>
<td>15m</td>
<td>E3Z-T8□(-□)-IL□</td>
</tr>
<tr>
<td>Retro-reflective with MSR function</td>
<td></td>
<td>Pre-wired (2 m) M12 Pre-wired Smartclick Connector (0.3 m) M8 Connector (4-pin)</td>
<td></td>
<td>4m</td>
<td>COM2 (38.4kbps) COM3 (230.4kbps)</td>
</tr>
<tr>
<td>Diffuse-reflective</td>
<td></td>
<td>Pre-wired (2 m) M12 Pre-wired Smartclick Connector (0.3 m) M8 Connector (4-pin)</td>
<td></td>
<td>1m</td>
<td>E3Z-D8□(-□)-IL□</td>
</tr>
</tbody>
</table>
  * Reflective with MSR function
  * Reflective with MSR function

*2. The Reflector is sold separately. Select the Reflector model most suited to the application.
For details, refer to E3Z-□-IL□ Data sheet.

For details, refer to E3S-DC/E3NX-CA Series Catalog (No. Y216).

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Red light, Green light, Blue light

Note:1. Please contact your OMRON sales representative regarding the IO-Link setup file (IODD file).
Overview of IO-Link Compliant Devices

IO-Link Sensors

Proximity Sensor

E2E/E2EQ NEXT Series

Enables easier and standardized designs previously not possible

• The world’s longest sensing distance*1
  Nearly double the sensing distance of previous.
• With high-brightness LED, the indicator is visible anywhere from 360°.
• Only 10 Seconds*2 to Replace a Proximity Sensor with the “e-jig” (Mounting Sleeve).
• Cables with enhanced oil resistance enabled 2-year oil resistance*3.
• IP69K compliant for water resistance and wash resistance*4.
• Comes in a wide variation to make sensor selection easy.
• UL certification (UL60947-5-2)*5 and CSA certification (CSA C22.2 UL60947-5-2-14).

*1. Based on December 2018 OMRON investigation.
*2. Time required to adjust the distance when installing a Sensor. Based on OMRON investigation.
*3. Refer to Ratings and Specifications of E2E/E2EQ Series Catalog (No. D121) for details. However, E2E Connector Models and E2EQ series is excluded.
*4. E2EQ series is excluded.
*5. M8 (4-pin) Connector Models are not UL certified.

PREMIUM Model E2E NEXT Series (Quadruple distance model)

Shielded

<table>
<thead>
<tr>
<th>Size (Sensing distance)</th>
<th>Connection method</th>
<th>IO-Link baud rate</th>
<th>Model</th>
</tr>
</thead>
<tbody>
<tr>
<td>M8 (4mm)</td>
<td>Pre-wired (2 m/ 5 m) M12 Pre-wired Smartclick Connector (0.3 m) M12 Connector M8 Connector (3-pin/ 4-pin)</td>
<td>COM2 (38.4kbps) COM3 (230.4kbps)</td>
<td>E2E-X4B□8(-□) □</td>
</tr>
<tr>
<td>M12 (9mm)</td>
<td></td>
<td></td>
<td>E2E-X9B□12(-□) □</td>
</tr>
<tr>
<td>M18 (14mm)</td>
<td>Pre-wired (2 m/ 5 m) M12 Pre-wired Smartclick Connector (0.3 m) M12 Connector</td>
<td></td>
<td>E2E-X14B□18(-□) □</td>
</tr>
<tr>
<td>M30 (23mm)</td>
<td></td>
<td></td>
<td>E2E-X23B□30(-□) □</td>
</tr>
</tbody>
</table>

For details, refer to E2E/E2EQ Series Catalog (No. D121).
**PREMIUM Model E2E NEXT Series (Quadruple distance model)**

**Unshielded**

<table>
<thead>
<tr>
<th>Size (Sensing distance)</th>
<th>Connection method</th>
<th>IO-Link baud rate</th>
<th>Model</th>
</tr>
</thead>
<tbody>
<tr>
<td>M8 (8mm)</td>
<td>Pre-wired (2 m/ 5 m) M12 Pre-wired Smartclick Connector (0.3 m) M12 Connector M8 Connector (3-pin/ 4-pin)</td>
<td></td>
<td>E2E-X8MB□8(-□) □</td>
</tr>
<tr>
<td>M12 (16mm)</td>
<td></td>
<td>COM2 (38.4kbps)</td>
<td>E2E-X16MB□12(-□) □</td>
</tr>
<tr>
<td>M18 (30mm)</td>
<td>Pre-wired (2 m/ 5 m) M12 Pre-wired Smartclick Connector (0.3 m) M12 Connector</td>
<td>COM3 (230.4kbps)</td>
<td>E2E-X30MB□18(-□) □</td>
</tr>
<tr>
<td>M30 (50mm)</td>
<td></td>
<td></td>
<td>E2E-X50MB□30(-□) □</td>
</tr>
</tbody>
</table>

**PREMIUM Model E2E NEXT Series (Triple distance model)**

**Shielded**

<table>
<thead>
<tr>
<th>Size (Sensing distance)</th>
<th>Connection method</th>
<th>IO-Link baud rate</th>
<th>Model</th>
</tr>
</thead>
<tbody>
<tr>
<td>M8 (3mm)</td>
<td>Pre-wired (2 m/ 5 m) M12 Pre-wired Smartclick Connector (0.3 m) M12 Connector M8 Connector (3-pin/ 4-pin)</td>
<td></td>
<td>E2E-X3B□8(-□) □</td>
</tr>
<tr>
<td>M12 (6mm)</td>
<td></td>
<td>COM2 (38.4kbps)</td>
<td>E2E-X6B□12(-□) □</td>
</tr>
<tr>
<td>M18 (12mm)</td>
<td>Pre-wired (2 m/ 5 m) M12 Pre-wired Smartclick Connector (0.3 m) M12 Connector</td>
<td>COM3 (230.4kbps)</td>
<td>E2E-X12B□18(-□) □</td>
</tr>
<tr>
<td>M30 (22mm)</td>
<td></td>
<td></td>
<td>E2E-X22B□30(-□) □</td>
</tr>
</tbody>
</table>

For details, refer to E2E/E2EQ Series Catalog (No. D121).

Note: Please contact your OMRON sales representative regarding the IO-Link setup file (IODD file).
Overview of IO-Link Compliant Devices

IO-Link Sensors

PREMIUM Model E2E NEXT Series (Triple distance model)
Unshielded

<table>
<thead>
<tr>
<th>Size</th>
<th>Connection method</th>
<th>IO-Link baud rate</th>
<th>Model</th>
</tr>
</thead>
<tbody>
<tr>
<td>M8 (6mm)</td>
<td>Pre-wired (2 m/ 5 m) M12 Pre-wired Smartclick Connector (0.3 m) M8 Connector</td>
<td></td>
<td>E2E-X6MB□8□□</td>
</tr>
<tr>
<td></td>
<td></td>
<td>COM2 (38.4kbps)</td>
<td>E2E-X10MB□12□</td>
</tr>
<tr>
<td>M12 (10mm)</td>
<td></td>
<td></td>
<td>E2E-X20MB□18□</td>
</tr>
<tr>
<td>M18 (20mm)</td>
<td>Pre-wired (2 m/ 5 m) M12 Pre-wired Smartclick Connector (0.3 m) M12 Connector</td>
<td>COM3 (230.4kbps)</td>
<td>E2E-X40MB□30□</td>
</tr>
<tr>
<td>M30 (40mm)</td>
<td></td>
<td></td>
<td></td>
</tr>
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</table>

BASIC Model E2E NEXT Series (Double distance model)
Shielded

<table>
<thead>
<tr>
<th>Size</th>
<th>Connection method</th>
<th>IO-Link baud rate</th>
<th>Model</th>
</tr>
</thead>
<tbody>
<tr>
<td>M8 (2mm)</td>
<td>Pre-wired (2 m/ 5 m) M12 Pre-wired Smartclick Connector (0.3 m) M8 Connector</td>
<td></td>
<td>E2E-X2B□8□□</td>
</tr>
<tr>
<td></td>
<td></td>
<td>COM2 (38.4kbps)</td>
<td>E2E-X4B□12□</td>
</tr>
<tr>
<td>M12 (4mm)</td>
<td></td>
<td></td>
<td>E2E-X8B□18□</td>
</tr>
<tr>
<td>M18 (8mm)</td>
<td>Pre-wired (2 m/ 5 m) M12 Pre-wired Smartclick Connector (0.3 m) M12 Connector</td>
<td>COM3 (230.4kbps)</td>
<td>E2E-X15B□30□</td>
</tr>
<tr>
<td>M30 (15mm)</td>
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<td></td>
<td></td>
</tr>
</tbody>
</table>

For details, refer to E2E/E2EQ Series Catalog (No. D121).
## BASIC Model E2E NEXT Series (Double distance model)

### Unshielded

<table>
<thead>
<tr>
<th>Size (Sensing distance)</th>
<th>Connection method</th>
<th>IO-Link baud rate</th>
<th>Model</th>
</tr>
</thead>
<tbody>
<tr>
<td>M8 (4mm)</td>
<td>Pre-wired (2 m/ 5 m) M12 Pre-wired Smartclick Connector (0.3 m) M12 Connector M8 Connector (3-pin/ 4-pin)</td>
<td>COM2 (38.4kbps) COM3 (230.4kbps)</td>
<td>E2E-X8MB[8(\square)[8(\square)](\square)]</td>
</tr>
<tr>
<td>M12 (8mm)</td>
<td></td>
<td></td>
<td>E2E-X12MB[12(\square)[12(\square)](\square)]</td>
</tr>
<tr>
<td>M18 (16mm)</td>
<td>Pre-wired (2 m/ 5 m) M12 Pre-wired Smartclick Connector (0.3 m) M12 Connector</td>
<td></td>
<td>E2E-X16MB[18(\square)[18(\square)](\square)]</td>
</tr>
<tr>
<td>M30 (30mm)</td>
<td></td>
<td></td>
<td>E2E-X30MB[30(\square)[30(\square)](\square)]</td>
</tr>
</tbody>
</table>

## BASIC Model E2E NEXT Series (Single distance model)

### Shielded

<table>
<thead>
<tr>
<th>Size (Sensing distance)</th>
<th>Connection method</th>
<th>IO-Link baud rate</th>
<th>Model</th>
</tr>
</thead>
<tbody>
<tr>
<td>M8 (1.5mm)</td>
<td>Pre-wired (2 m/ 5 m) M12 Pre-wired Smartclick Connector (0.3 m) M12 Connector M8 Connector (3-pin/ 4-pin)</td>
<td></td>
<td>E2E-X15B[8(\square)[8(\square)](\square)]</td>
</tr>
<tr>
<td>M12 (2mm)</td>
<td></td>
<td>COM2 (38.4kbps) COM3 (230.4kbps)</td>
<td>E2E-X12B[12(\square)[12(\square)](\square)]</td>
</tr>
<tr>
<td>M18 (5mm)</td>
<td>Pre-wired (2 m/ 5 m) M12 Pre-wired Smartclick Connector (0.3 m) M12 Connector</td>
<td></td>
<td>E2E-X18B[18(\square)[18(\square)](\square)]</td>
</tr>
<tr>
<td>M30 (10mm)</td>
<td></td>
<td></td>
<td>E2E-X30B[30(\square)[30(\square)](\square)]</td>
</tr>
</tbody>
</table>

For details, refer to E2E/E2EQ Series Catalog (No. D121).

---

**Note:** Please contact your OMRON sales representative regarding the IO-Link setup file (IODD file).
Overview of IO-Link Compliant Devices

IO-Link Sensors

BASIC Model E2E NEXT Series (Single distance model)
Unshielded

<table>
<thead>
<tr>
<th>Size (Sensing distance)</th>
<th>Connection method</th>
<th>IO-Link baud rate</th>
<th>Model</th>
</tr>
</thead>
<tbody>
<tr>
<td>M8 (2mm)</td>
<td>Pre-wired (2 m/ 5 m)</td>
<td></td>
<td>E2E-X2MB□8(-□)</td>
</tr>
<tr>
<td></td>
<td>M12 Pre-wired Smartclick Connector (0.3 m)</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>M12 Connector</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>M8 Connector (3-pin/ 4-pin)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>M12 (5mm)</td>
<td></td>
<td>COM2 (38.4kbps)</td>
<td>E2E-X5MB□12(-□)</td>
</tr>
<tr>
<td></td>
<td></td>
<td>COM3 (230.4kbps)</td>
<td></td>
</tr>
<tr>
<td>M18 (10mm)</td>
<td>Pre-wired (2 m/ 5 m)</td>
<td></td>
<td>E2E-X10MB□18(-□)</td>
</tr>
<tr>
<td></td>
<td>M12 Pre-wired Smartclick Connector (0.3 m)</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>M12 Connector</td>
<td></td>
<td></td>
</tr>
<tr>
<td>M30 (18mm)</td>
<td></td>
<td></td>
<td>E2E-X18MB□30(-□)</td>
</tr>
</tbody>
</table>

PREMIUM Model E2EQ NEXT Series (Spatter-resistant Triple distance model)
Shielded

<table>
<thead>
<tr>
<th>Size (Sensing distance)</th>
<th>Connection method</th>
<th>IO-Link baud rate</th>
<th>Model</th>
</tr>
</thead>
<tbody>
<tr>
<td>M8 (3mm)</td>
<td></td>
<td></td>
<td>E2E-X3B□8(-□)</td>
</tr>
<tr>
<td>M12 (6mm)</td>
<td>Pre-wired (2 m/ 5 m)</td>
<td>COM2 (38.4kbps)</td>
<td>E2E-X6B□12(-□)</td>
</tr>
<tr>
<td></td>
<td>M12 Pre-wired Smartclick Connector (0.3 m)</td>
<td>COM3 (230.4kbps)</td>
<td></td>
</tr>
<tr>
<td></td>
<td>M12 Connector</td>
<td></td>
<td></td>
</tr>
<tr>
<td>M18 (12mm)</td>
<td></td>
<td></td>
<td>E2E-X12B□18(-□)</td>
</tr>
<tr>
<td>M30 (22mm)</td>
<td></td>
<td></td>
<td>E2E-X22B□30(-□)</td>
</tr>
</tbody>
</table>

For details, refer to E2E/E2EQ Series Catalog (No. D121).
### BASIC Model E2EQ NEXT Series (Spatter-resistant Double distance model)

<table>
<thead>
<tr>
<th>Size (Sensing distance)</th>
<th>Connection method</th>
<th>IO-Link baud rate</th>
<th>Model</th>
</tr>
</thead>
<tbody>
<tr>
<td>M8 (2mm)</td>
<td></td>
<td></td>
<td>E2EQ-X28□8(□)</td>
</tr>
<tr>
<td>M12 (4mm)</td>
<td>Pre-wired (2 m/ 5 m) M12 Pre-wired Smartclick Connector (0.3 m) M12 Connector</td>
<td>COM2 (38.4kbps) COM3 (230.4kbps)</td>
<td>E2EQ-X48□12(□)</td>
</tr>
<tr>
<td>M18 (8mm)</td>
<td></td>
<td></td>
<td>E2EQ-X88□18(□)</td>
</tr>
<tr>
<td>M30 (15mm)</td>
<td></td>
<td></td>
<td>E2EQ-X158□30(□)</td>
</tr>
</tbody>
</table>

### BASIC Model E2EQ NEXT Series (Spatter-resistant Single distance model)

<table>
<thead>
<tr>
<th>Size (Sensing distance)</th>
<th>Connection method</th>
<th>IO-Link baud rate</th>
<th>Model</th>
</tr>
</thead>
<tbody>
<tr>
<td>M8 (1.5mm)</td>
<td></td>
<td></td>
<td>E2EQ-X1R5B□8(□)</td>
</tr>
<tr>
<td>M12 (2mm)</td>
<td>Pre-wired (2 m/ 5 m) M12 Pre-wired Smartclick Connector (0.3 m) M12 Connector</td>
<td>COM2 (38.4kbps) COM3 (230.4kbps)</td>
<td>E2EQ-X2B□12(□)</td>
</tr>
<tr>
<td>M18 (5mm)</td>
<td></td>
<td></td>
<td>E2EQ-X5B□18(□)</td>
</tr>
<tr>
<td>M30 (10mm)</td>
<td></td>
<td></td>
<td>E2EQ-X10B□30(□)</td>
</tr>
</tbody>
</table>

For details, refer to E2E/E2EQ Series Catalog (No. D121).

---

Note: Please contact your OMRON sales representative regarding the IO-Link setup file (IODD file).
Overview of IO-Link Compliant Devices

IO-Link Sensors

Welding Proximity Sensor

E2EW Series DC 3-wire

Stable detection in lines containing both aluminum and iron

- Equivalent sensing distances for both iron and aluminum *1.
- Enables common design for lines with both iron and aluminum *1.
- The exceptional sensing range *2, which means fewer false detections and thereby fewer unexpected stoppages.
- OMRON’s unique fluororesin coating technologies enable longlasting spatter resistance *4, eliminates the need to replace for 10 years *3.
- Durable full metal body to reduce unexpected stoppages.
- Laser printed information (sensing distance on the sensor head, model on the cable, and model on the metal part of the connector model) can be reducing errors during sensor replacement. *5
- Equipped with a function, which effectively cancels pulse noise of current magnetic field. *1
- UL certification (UL60947-5-2) and CSA certification (CSA C22.2 UL60947-5-2-14).

*1. PREMIUM Models only.
*2. Based on November 2020 OMRON investigation.
*3. This value assumes that the sensor operates 10 hours a day in an arc welding environment and is cleaned once a month (12 times a year).
*4. Models with spatter-resistant coating only.
*5. Models without spatter-resistant coating only.

PREMIUM Model E2EW Series (Quadruple distance model)

Shielded

<table>
<thead>
<tr>
<th>Size</th>
<th>Connection method</th>
<th>IO-Link baud rate</th>
<th>Model</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>M12</td>
<td>Pre-wired (2 m/ 5 m)</td>
<td>COM2 (38.4kbps)</td>
<td>E2EW-X7B□12(-□)</td>
</tr>
<tr>
<td></td>
<td>M12 Pre-wired Smartclick Connector (0.3 m)</td>
<td>COM3 (230.4kbps)</td>
<td></td>
</tr>
<tr>
<td>M18</td>
<td></td>
<td></td>
<td>E2EW-X12B□18(-□)</td>
</tr>
<tr>
<td></td>
<td>Pre-wired (2 m/ 5 m)</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>M18 Pre-wired Smartclick Connector (0.3 m)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>M30</td>
<td></td>
<td></td>
<td>E2EW-X22B□30(-□)</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

For details, refer to E2E/E2EQ Series Catalog (No. D122).
**PREMIUM Model E2EW Series (Triple distance model)**

<table>
<thead>
<tr>
<th>Size (Sensing distance)</th>
<th>Connection method</th>
<th>IO-Link baud rate</th>
<th>Model</th>
</tr>
</thead>
<tbody>
<tr>
<td>M12 (6mm)</td>
<td></td>
<td></td>
<td>E2EW-X6B□12(-□) □</td>
</tr>
<tr>
<td>M18 (10mm)</td>
<td>Pre-wired (2 m/ 5 m) M12 Pre-wired Smartclick Connector (0.3 m) M12 Connector</td>
<td>COM2 (38.4kbps) COM3 (230.4kbps)</td>
<td>E2EW-X10B□18(-□) □</td>
</tr>
<tr>
<td>M30 (20mm)</td>
<td></td>
<td></td>
<td>E2EW-X20B□30(-□) □</td>
</tr>
</tbody>
</table>

**PREMIUM Model E2EW-Q Series (Spatter-resistant Quadruple distance model)**

<table>
<thead>
<tr>
<th>Size (Sensing distance)</th>
<th>Connection method</th>
<th>IO-Link baud rate</th>
<th>Model</th>
</tr>
</thead>
<tbody>
<tr>
<td>M12 (7mm)</td>
<td></td>
<td></td>
<td>E2EW-QX7B□12(-□) □</td>
</tr>
<tr>
<td>M18 (12mm)</td>
<td>Pre-wired (2 m/ 5 m) M12 Pre-wired Smartclick Connector (0.3 m) M12 Connector</td>
<td>COM2 (38.4kbps) COM3 (230.4kbps)</td>
<td>E2EW-QX12B□18(-□) □</td>
</tr>
<tr>
<td>M30 (22mm)</td>
<td></td>
<td></td>
<td>E2EW-QX22B□30(-□) □</td>
</tr>
</tbody>
</table>

**PREMIUM Model E2EW-Q Series (Spatter-resistant Triple distance model)**

<table>
<thead>
<tr>
<th>Size (Sensing distance)</th>
<th>Connection method</th>
<th>IO-Link baud rate</th>
<th>Model</th>
</tr>
</thead>
<tbody>
<tr>
<td>M12 (6mm)</td>
<td></td>
<td></td>
<td>E2EW-QX6B□12(-□) □</td>
</tr>
<tr>
<td>M18 (10mm)</td>
<td>Pre-wired (2 m/ 5 m) M12 Pre-wired Smartclick Connector (0.3 m) M12 Connector</td>
<td>COM2 (38.4kbps) COM3 (230.4kbps)</td>
<td>E2EW-QX10B□18(-□) □</td>
</tr>
<tr>
<td>M30 (20mm)</td>
<td></td>
<td></td>
<td>E2EW-QX20B□30(-□) □</td>
</tr>
</tbody>
</table>

For details, refer to E2E/E2EQ Series Catalog (No. D122).

Note:1. Please contact your OMRON sales representative regarding the IO-Link setup file (IODD file).
Safety Light Curtain / Safety Multi-Light Beam

**F3SG-SR/PG**

Easy to monitor and ready for IoT

- Conforms to major international standards.
- Environmental resistance and rugged structure for use in any environment (IP67, IP67G *¹).
- A broad line-up, from finger protection to body protection.
- Flexible height model for easy integration into machines and lines.
- For diverse applications, from simple protection to data utilization.

*¹. IEC 60529/JIS C 0920 Annex 1

---

### Safety Light Curtain F3SG-SR

**Finger protection (Detection capability: 14-mm dia.)**

<table>
<thead>
<tr>
<th>Number of beams</th>
<th>Protective height (mm)</th>
<th>Advanced Model</th>
<th>Standard Model</th>
</tr>
</thead>
<tbody>
<tr>
<td>15 to 199</td>
<td>160 to 2,000</td>
<td>F3SG-4SRA□□□□-14(-F)</td>
<td>F3SG-4SRB□□□□-14(-F)</td>
</tr>
</tbody>
</table>

### Hand protection (Detection capability: 25-mm dia.)

<table>
<thead>
<tr>
<th>Number of beams</th>
<th>Protective height (mm)</th>
<th>Advanced Model</th>
<th>Standard Model</th>
</tr>
</thead>
<tbody>
<tr>
<td>8 to 124</td>
<td>160 to 2,480</td>
<td>F3SG-4SRA□□□□-25(-F)</td>
<td>F3SG-4SRB□□□□-25(-F)</td>
</tr>
</tbody>
</table>

### Arm/Leg protection (Detection capability: 45-mm dia.)

<table>
<thead>
<tr>
<th>Number of beams</th>
<th>Protective height (mm)</th>
<th>Advanced Model</th>
<th>Standard Model</th>
</tr>
</thead>
<tbody>
<tr>
<td>6 to 38</td>
<td>240 to 1,520</td>
<td>F3SG-4SRA□□□□-45</td>
<td>F3SG-4SRB□□□□-45</td>
</tr>
</tbody>
</table>

### Body (Detection capability: 85-mm dia.)

<table>
<thead>
<tr>
<th>Number of beams</th>
<th>Protective height (mm)</th>
<th>Advanced Model</th>
<th>Standard Model</th>
</tr>
</thead>
<tbody>
<tr>
<td>4 to 12</td>
<td>280 to 920</td>
<td>F3SG-4SRA□□□□-85</td>
<td>F3SG-4SRB□□□□-85</td>
</tr>
</tbody>
</table>

---

*Note:1. Mounting brackets are not included. Order brackets sold separately.  
Note:2. Connection cables are not included with the safety light curtain. Order cables sold separately.  
For details, refer to F3SG-SR/PG Series Catalog (No. F105).*
Safety Multi-Light Beam F3SG-PG

Perimeter access guarding (Beam gap: 300 to 500 mm)

<table>
<thead>
<tr>
<th>Number of beams</th>
<th>Product length (mm)</th>
<th>Advanced Model</th>
</tr>
</thead>
<tbody>
<tr>
<td>2, 3 and 4</td>
<td>670 to 1,370</td>
<td>F3SG-4PGA□□□□□A</td>
</tr>
</tbody>
</table>

Perimeter guarding long range (Beam gap: 300 to 500 mm)

<table>
<thead>
<tr>
<th>Number of beams</th>
<th>Product length (mm)</th>
<th>Advanced Model</th>
</tr>
</thead>
<tbody>
<tr>
<td>2, 3 and 4</td>
<td>670 to 1,370</td>
<td>F3SG-4PGA□□□□□L</td>
</tr>
</tbody>
</table>

Perimeter guarding passive mirror (Beam gap: 300 to 500 mm)

<table>
<thead>
<tr>
<th>Number of beams</th>
<th>Product length (mm)</th>
<th>Advanced Model</th>
</tr>
</thead>
<tbody>
<tr>
<td>2, 3 and 4</td>
<td>670 to 1,370</td>
<td>F3SG-4PGA□□□□□2C/4C</td>
</tr>
</tbody>
</table>

Note: 1. Mounting brackets are not included. Order brackets sold separately.
Note: 2. Connection cables are not included with the safety multi-light beam. Order cables sold separately.

Intelligent Tap

Used to configure the F3SG-SR/PG and connect external devices via IO-Link.

<table>
<thead>
<tr>
<th>Appearance</th>
<th>Type</th>
<th>Model</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Intelligent Tap</td>
<td>F39-SGIT-IL3</td>
</tr>
</tbody>
</table>

Note: 1. The cable to connect between the intelligent tap and IO-Link master unit is available.
For details, refer to F3SG-SR/PG Series Catalog (No. F105).
Overview of IO-Link Compliant Devices

IO-Link Master Unit

NXR-ILM08C-EIT

Streamline commissioning and maintenance of production equipment. Simple, easy, and quick—Reduce Availability Loss and Quality Loss!

- I/O cable and communication cable diagnostics.
  - Detects short circuits in I/O cables.
  - Reports approximate locations of disconnections or short circuits in Ethernet cables.
- Replacement without software.
- Visualization of communication quality.
  - Counts IO-Link and Ethernet communication errors.
- Built-in L2 switching hub for through-wiring for Ethernet.
- LED indicator: Superior visibility by color universal design.

<table>
<thead>
<tr>
<th>Name</th>
<th>Number of IO-Link ports</th>
<th>Degree of protection</th>
<th>Port connection</th>
<th>Model</th>
</tr>
</thead>
<tbody>
<tr>
<td>EtherNet/IP IO-Link Master Unit</td>
<td>8</td>
<td>IP67</td>
<td>M12 connector (A-cording, female)</td>
<td>NXR-ILM08C-EIT</td>
</tr>
</tbody>
</table>

For details, refer to NXR Series Catalog (No. R202).

IO-Link I/O Hub

NXR-□D166C-IL2

Reduced wiring system with IO-Link

- Simple wiring via IO-Link master.
- Condition monitoring of machines.
  - Detects disconnections and short circuits in I/O cables.
  - Measures voltage of power supplied to units.
- LED indicator: Superior visibility by color universal design.

<table>
<thead>
<tr>
<th>Name</th>
<th>Number of I/O ports</th>
<th>Number of inputs/outputs</th>
<th>Degree of protection</th>
<th>Port connection</th>
<th>Model</th>
</tr>
</thead>
<tbody>
<tr>
<td>IO-Link I/O Hub</td>
<td>8</td>
<td>16 digital inputs</td>
<td>IP67</td>
<td>M12 connector (A-cording, female)</td>
<td>NXR-ID166C-IL2</td>
</tr>
<tr>
<td></td>
<td></td>
<td>16 digital inputs/outputs</td>
<td></td>
<td></td>
<td>NXR-CD166C-IL2</td>
</tr>
</tbody>
</table>

For details, refer to NXR Series Catalog (No. R202).
IO-Link Master Unit

NX-series IO-Link Master Unit

NX-ILM400

IO-Link makes sensor level information visible and solves the three major issues at manufacturing sites!
The screwless clamping terminal block reduces wiring work.

- Downtime can be reduced. Notifies you of faulty parts and such phenomena in the Sensor in real time.
- The frequency of sudden failure can be decreased.
  Condition monitoring of sensors and equipment to prevent troubles.
- The efficiency of changeover can be improved.
  The batch check for individual sensor IDs significantly decreases commissioning time.

<table>
<thead>
<tr>
<th>Product Name</th>
<th>Number of IO-Link ports</th>
<th>I/O refreshing method</th>
<th>I/O connection terminals</th>
<th>Model</th>
</tr>
</thead>
<tbody>
<tr>
<td>NX-series IO-Link Master Unit</td>
<td>4</td>
<td>Free-Run refreshing</td>
<td>Screwless clamping terminal block</td>
<td>NX-ILM400</td>
</tr>
</tbody>
</table>

For details, refer to NX-ILM400 Data sheet.

GX-series IO-Link Master Unit

GX-ILM08C

IO-Link makes sensor level information visible and solves the three major issues at manufacturing sites!
The unit for M12 Smartclick connector can be used in watery, and dusty environments.

- Downtime can be reduced. Notifies you of faulty parts and such phenomena in the Sensor in real time.
- The frequency of sudden failure can be decreased.
  Condition monitoring of sensors and equipment to prevent troubles.
- The efficiency of changeover can be improved.
  The batch check for individual sensor IDs significantly decreases commissioning time.

<table>
<thead>
<tr>
<th>Product Name</th>
<th>Number of IO-Link ports</th>
<th>Environmental resistance</th>
<th>I/O connection terminals</th>
<th>Model</th>
</tr>
</thead>
<tbody>
<tr>
<td>GX-series IO-Link Master Unit</td>
<td>8</td>
<td>IP67</td>
<td>M12 connector (A-cording, female)</td>
<td>GX-ILM08C</td>
</tr>
</tbody>
</table>

For details, refer to GX Series Data sheet.

Software

<table>
<thead>
<tr>
<th>Product Name</th>
<th>Model</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sysmac Studio *¹</td>
<td>SYSMAC-SE2□□□</td>
</tr>
</tbody>
</table>

*¹ CX-ConfiguratorFDT for IO-Link sensor setup is included in Sysmac Studio.
For details, refer to Sysmac Studio Ver.1.□□□ Data sheet.

Note: 1. Please contact your OMRON sales representative regarding the IO-Link setup file (IODD file).